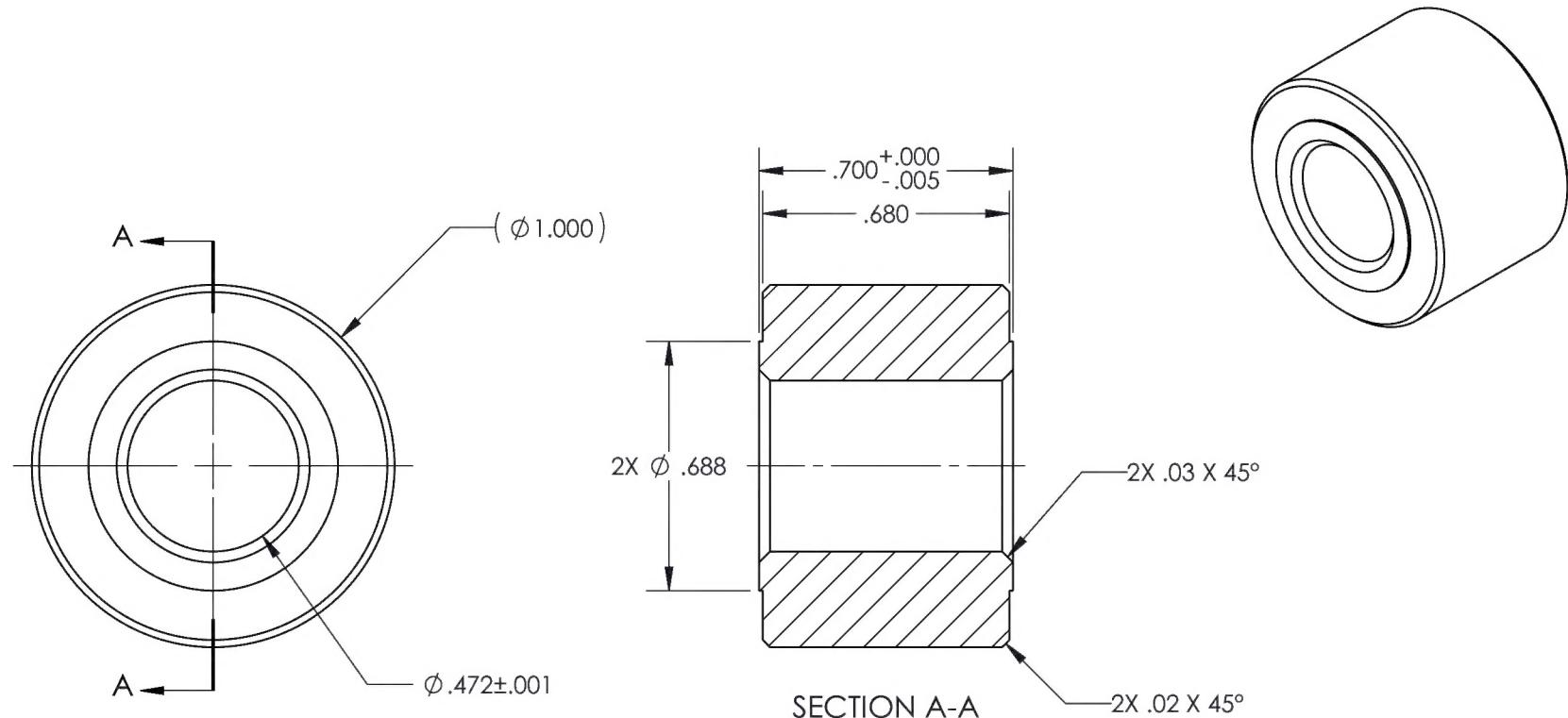


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM.	4/30/2013	CFS	
1A	14-0115	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE.	8/8/2014	DPD	RW



NOTES:

1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
2. BAG & LABEL WITH BATCH NUMBER.

<b>DART</b> AEROSPACE	
TITLE	
UPPER LOCK ROLLER	
DWG NO. C10-4-3	
REV 1A	
MAT'L 4140 DRAWN BY: CANAM	
APPROVED <i>D. Weil</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
HEAT TREAT HRC 53-56	
FINISH SEE NOTE 1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC	
USED ON MODEL	
ASSY QTY	ASSY QTY
B/O	Part #
UNIT QTY	Description
Material	B/O INFORMATION OR SPECIFICATIONS
SCALE 2:1	DATE 4/26/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	SCALE 2:1	DATE 4/26/2002	SHEET 1 OF 1
		C10-4-3	1		UPPER LOCK ROLLER	4140	Ø1 X 7/8			